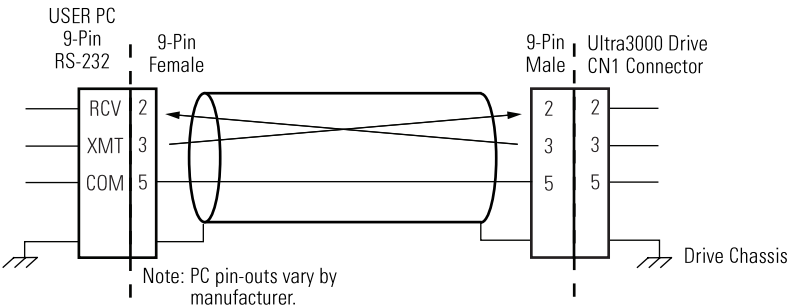


Default Serial Interface Settings

The default setting of the Ultra3000 serial interface is as follows.

Parameter	Default Setting
Baud Rate	38,400
Frame Format	8 Data, No Parity, One Stop
Drive Address	0

Figure 2.56  
RS-232 Connection Diagram



Multiple Axes RS-232 Communications

You can control multiple axes systems with a computer equipped with an RS-232 serial port. An RS-232 serial communication port may be converted to four wire RS-485 communication by attaching an RS-232 to four wire RS-485 converter. The figure below depicts the use of such a device.

Figure 2.57  
RS-232 to RS-485 Connection Diagram

